MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: MC INK
COMPANY: TAIYOTOWAH CO., LTD.
ADDRESS: 4-122, MIZUKOSHI, YAO-CITY, OSAKA, 581-0856 JAPAN
TELEPHONE NO.: 072-941-3424

2. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Ingredients</th>
<th>CAS No.</th>
<th>Wt%</th>
<th>Other Limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dyestuffs</td>
<td>Registered</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Synthetic resin</td>
<td>Registered</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Alcohol</td>
<td>Registered</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Octyl diphenyl phosphate</td>
<td>Registered</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Glycol ether</td>
<td>Registered</td>
<td></td>
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</tr>
</tbody>
</table>

3. HAZARDS IDENTIFICATION

Most important hazards: Flammable liquids
Specific hazards: Flammable liquids

4. FIRST-AID MEASURES

Skin contact:
Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. If necessary seek medical attention.

Eye contact:
Immediately hold eyelids open and rinse with a stream of water for at least 15 minutes and seek medical attention.

Ingestion:
Seek medical attention. Never make an unconscious person vomit or drink fluids. When vomiting occurs, keep head lower than hips to help prevent aspiration. If person is unconscious, turn head to side. Get medical attention immediately, and show the MSDS to the physician.

Inhalation:
Remove person to fresh air. If necessary seek medical attention.

5. FIRE FIGHTING MEASURES

Extinguishing media: Carbon dioxide, dry chemical, alcohol foam, water spray
Special firefighting procedures: Not applicable
Unusual fire and explosion hazards: Not applicable
6. ACCIDENTAL RELEASE MEASURES

Personal precautions: Not available

Environmental precautions: Do not wash away into shower or water way.

Methods for cleaning up: Soak up with absorbent materials or wash with water and dispose in accordance with national, state and local regulations.

7. HANDLING AND STORAGE

Handling
- Handle in well-ventilated areas.
- Avoid contact with eyes and skin.
- Do not inhale fume and mist.
- Keep out of the reach of children.

Storage
- Keep away from heat sources.
- Keep container tightly closed.
- Store in a dark and well-ventilated place.

8. EXPOSURE CONTROL/PERSONAL PROTECTION

ACGIH: Not established
OSHA: Not established

Ventilation: Use local exhaust ventilation.

Protective Measures: Safety goggles and rubber gloves

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance and odor: Colored liquid, mild odor
Boiling point: >170°C
Melting point: Not applicable
Vapor density: Approx. 3.6
Vapor pressure: <0.1kPa
Solubility in water: Partially soluble
pH: Not applicable
Specific gravity: 0.97-0.99 (Depends on color)
Flash point: >66°C (Closed cup)
Autoignition point: >230°C

10. STABILITY AND REACTIVITY

Stability: Stable
Hazardous reaction: Will not occur
Conditions to avoid: Avoid heat, flames, sparks and other sources of ignition.
11. TOXICOLOGICAL INFORMATION

Acute toxicity
   Ingestion  LD₅₀ : Not available
   Skin  LD₅₀ : Not available
Chronic effects : Not available
Carcinogenicity : Not available
Other information : None

12. ECOLOGICAL INFORMATION

Not available

13. DISPOSAL CONSIDERATIONS

Dispose of waste in accordance with national, state and local regulations.

14. TRANSPORT INFORMATION

   Follow all regulations in your country or region.

   Precautions : Pack, label and transport according to regulation.
   : Ensure containers without breakage or leakage.
   : Ensure containers tightly fixed.

   Proper shipping name : Non hazardous
   Hazard class : Not applicable
   UN No. : Not applicable
   Packing group : Not applicable
   Hazard labels : Not applicable

15. REGULATORY INFORMATION

   Follow all regulations in your country or region.

16. OTHER INFORMATION

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