

# Safety Data Sheet

## 6330 Invisible Ink

### SECTION 1 *Product Identification and General Information*

**Manufacturer:** International Imaging Materials, Inc.  
**Manufacturer Address:** 310 Commerce Drive, Amherst, New York 14228-2396  
**Product Information:** 716-691-6333 (contact Director, Process Engineering)  
**Emergency Phone Number (24 Hour):** Chemtrec 1-800-424-9300 (For Hazardous Materials (or Dangerous Goods) Incident, Spill, Leak, Fire, Exposure or Accident)  
**Emergency Phone Number (Outside U.S. and Canada):** Chemtrec +01 703-527-3887 (collect calls accepted)  
**Product Numbers:** 6330 Invisible Ink (Blue, Green, Red, and Yellow)  
**Chemical Name:** 6330 Invisible Ink  
**Date SDS Prepared:** 8/19/2013  
**Date SDS Revised:** 5/1/2015

This SDS has been prepared for the purposes of Hazard Communication, under 29 CFR 1910.1200.

### SECTION 2 *Hazards Identification*

**EMERGENCY OVERVIEW: Danger! Flammable liquid, Target Organ Effect, Irritant.**

**Target Organs:** Gastrointestinal tract, Liver, Cardiovascular system, Kidney, Nervous System

**GHS Classification:** Flammable liquids; Skin irritation; Eye irritation;  
Specific target organ toxicity

**GHS Label Elements, including Precautionary Statements:**



**Pictograms:**

**Signal Word:** Danger

**Hazard Statements:** Flammable liquid and vapor.  
May be irritating to sensitive skin.  
Causes serious eye irritation.  
May cause drowsiness or dizziness.

**Precautionary Statements:** Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
Avoid breathing dust/ fume/ gas/ mist/ vapors/spray.  
If In Eyes: Rinse cautiously with water for several minutes. Remove contact lenses. Continue rinsing.

**Potential Health Effects:**

**Inhalation:** May be harmful if inhaled. Causes respiratory tract irritation. Vapors may cause drowsiness and dizziness.

**Skin:** May cause skin irritation with prolonged contact.

**Eyes:** Causes eye irritation.

**Ingestion:** May be harmful if swallowed.

### SECTION 3 *Composition/Information on Ingredients*

Contents	Synonyms	Percent by Weight	CAS No.	OSHA PEL	ACGIH TLV	LISTED CARCINOGEN (IARC/OSHA/NTP)
Isopropanol	2-Propanol	50% - 60%	67-63-0	400 ppm	200 ppm	IARC 3 (See Section 11)
Water		35% - 45%	7732-18-5			No
Fluorescent Brightener		3% - 5%	Proprietary			No

The hazards associated with overexposure to this mixture are assumed to be due to exposure to the components.

---

**SECTION 4*****First Aid Procedures***

---

**Eye Contact:** Flush with copious amounts of water for at least 15 minutes, lifting lower and upper eyelids occasionally. Get medical attention.

**Skin Contact:** In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes.

**Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician immediately.

**Ingestion:** Inducing vomiting should only be performed under the direct supervision of medical personnel. Never give anything by mouth to an unconscious person. Call a physician or Poison Control Center immediately.

---

**SECTION 5*****Fire-Fighting Measures***

---

**Flash Point:** 56°F

**Fire and Explosion Hazards:** Flammable Liquid. Dangerous fire hazard when exposed to heat or flame.

**Extinguishing Media:** Water spray, foam, dry chemical, carbon dioxide. Alcohol resistant foams (ATC) are preferred, if available.

**Special Fire Fighting Procedures:** In the event of a fire, wear full protective clothing and NIOSH-approved self-contained breathing apparatus with full face piece operated in the pressure demand or other positive pressure mode. Water spray may be used to keep fire-exposed containers cool.

**Unusual Fire and Explosion Hazards:** This flammable liquid must be kept away from sparks, open flame, hot surfaces, and all sources of heat and ignition. Decomposition materials may emit acrid smoke and irritating fumes. Never use welding or cutting torch on or near drum (including empty) because product can ignite explosively.

---

**SECTION 6*****Accidental Release Measures***

---

**Spill Procedure:** Ventilate area of leak or spill. Remove all sources of ignition. Wear appropriate personal protective equipment. Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Contain and recover liquid when possible. Use non-sparking tools and equipment. Collect liquid in an appropriate container or absorb with an inert material (i.e., vermiculite, dry sand, and earth), and place in a chemical waste container. Do not use combustible materials, such as sawdust. Do not flush to sewer! If leak or spill has not ignited, use water spray to disperse the vapors, to protect personnel attempting to stop leak, and to flush spills away from exposures.

US Regulations (CERCLA) require reporting spills and releases to soil, water, and air in excess of reportable quantities.

---

**SECTION 7*****Handling and Storage***

---

**Handling:** Protect against physical damage. Store in a cool, dry well-ventilated location, away from any area where the fire hazard. Separate from incompatibles. Storage and use areas should be NO SMOKING areas. Use non-sparking tools and equipment. Containers of this material may be hazardous when empty since they retain product residues (vapors, liquid); observe all warnings and precautions listed for the product.

**Storage Precautions:** Store in a cool, dry, well ventilated place, in securely closed original container. Flammable/combustible - Keep away from oxidizing agents, heat and flames.

---

**SECTION 8*****Exposure Controls/Personal Protection***

---

<b>Ingredients</b>	<b>CAS No.</b>	<b>OSHA PEL</b>	<b>ACGIH TLV</b>
Isopropanol	67-63-0	400 ppm	200 ppm

**Eye Protection:** Use chemical safety glasses or goggles and/or a full face shield where splashing is possible. Maintain eye wash fountain and quick-drench facilities in work area.

**Ventilation System:** A system of local and/or general exhaust is recommended to keep employee exposures below the Airborne Exposure Limits. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion of it into the general work area. Use explosion-proof equipment.

**Respiratory Protection:** Appropriate respiratory protection is required when exposure to airborne contaminant is likely to exceed acceptable limits. Respirators should be selected and used in accordance with OSHA Part 1910.134 and manufacturer's recommendations.

**Skin Protection:** Wear the proper chemical-resistant gloves for prolonged contact.

**Additional Information:** The ACGIH Threshold Limit Values (TLVs<sup>®</sup>) refer to airborne concentrations of chemical substances and represent conditions under which it is believed that nearly all workers may be repeatedly exposed, day after day, over a working lifetime, without adverse effects. Because of wide variation in individual susceptibility however, a small percentage of workers may experience discomfort from some substances at concentration at or below the threshold limit; a smaller percentage might be affected more seriously by aggravation of a pre-existing condition or by development of occupational illness"

---

**SECTION 9*****Physical and Chemical Properties***

---

**Appearance:** Clear Liquid

**Boiling Point:** >200°F

**Vapor Pressure (mmHg):** 44

**Vapor Density (Air = 1):** 1.6

**Volatile Organic Compounds:** 23.71 g/L

**Odor:** Alcohol-like odor

**Specific Gravity (H<sub>2</sub>O=1):** 0.79

**Reactivity In Water:** None

**Solubility In Water:** Complete

---

**SECTION 10*****Stability and Reactivity***

---

**Stability:** Stable.

**Conditions to Avoid:** Heat, flames, sparks, ignition sources and incompatibles.

**Incompatibility (materials to avoid):** Oxidizing materials.

**Hazardous Decomposition Products:** Carbon dioxide and carbon monoxide may form when heated to decomposition.

**Hazardous Polymerization:** Will not occur.

---

**SECTION 11*****Toxicological Information***

---

No toxicity studies have been conducted on this product. As with all chemicals for which test data are limited or do not exist, caution must be exercised through the prudent use of protective equipment and handling procedures to minimize exposure.

**International Agency for Research on Cancer ("IARC") Classification for Isopropanol:**

Isopropanol is classified as IARC Group 3 or Unclassifiable as Carcinogenic to Humans.

**Isopropyl Alcohol Toxicological Information:** Acute Oral Toxicity: Low toxicity: LD50 >2000 mg/kg , Rat

Acute Dermal Toxicity: Low toxicity: LD50 >2000 mg/kg , Rabbit; Acute Inhalation Toxicity: Low toxicity: LC50>5000 ppm / 1 hours, Rat

---

**SECTION 12**                    *Ecological Information*

---

**Environmental Toxicity:** The ecological characteristics of this product have not been fully investigated. The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface waters. Do not discharge product into the environment.

---

**SECTION 13**                    *Disposal Considerations*

---

**Waste Disposal Method:** Recovered non-usable material may be regulated as a hazardous waste due to its ignitability and/or its toxic characteristics. It is the responsibility of the user to determine if the material is a RCRA “hazardous waste” at the time of disposal. Transportation, treatment, storage, and disposal of waste material must be conducted in accordance with RCRA regulations. State and/or local regulations may be more restrictive.

---

**SECTION 14**                    *Transport Information*

---

**USDOT and IMDG Regulations**

Proper Shipping Name – UN1210, Printing Ink, 3, PG II  
Hazard Class – 3 (Flammable Liquid)  
Identification Number – UN1210  
Label Required – Flammable

**IATA Regulations**

Proper Shipping – UN1210, Printing Ink, 3, PG II

---

**SECTION 15**                    *Regulatory Information*

---

**Toxic Substances Chemical Inventory (TSCA):** This product (and/or all of its components) is in compliance with USEPA TSCA.

---

**SECTION 16**                    *Other Information*

---

**HMIS Hazard Rating:** Health – 1; Fire – 3; Reactivity – 0; PPE – Goggles & Shield; Apron; Vent Hood; Proper Gloves; Fire Extinguisher

**SDS Preparation Date:** 8/19/2013  
**SDS Revision Date:** 5/1/2015

---

**DISCLAIMER:**

The information accumulated herein is believed to be accurate and represents the best data currently available. It is the user’s responsibility to determine suitability of use. No warranty, expressed or implied, is made and IIMAK assumes no legal responsibility or liability resulting from its use. Materials comprising <1% by weight, or <0.1% by weight if the chemical is a carcinogen, are not listed herein.

---